

PRODUCT DESCRIPTION

A two pack epoxy tank coating suitable for the carriage of an extensive range of aggressive cargoes including clean and dirty petroleum products, vegetable and animal oils.

* Suitable for use on Newbuilding or Maintenance & Repair projects.

PRODUCT INFORMATION

Colour	TCA932-Pink, TCA933-Buff, TCA934-Grey
Finish	Semi-gloss
Volume Solids	48% average
Mix Ratio	6.30 volumes Part A to 1 volume Part B , Converter/Curing Agent - TCA935
Typical Shelf Life	12 mths
VOC (As Supplied)	497 g/lit
Unit Size	20 Lt For availability of other sizes consult International

DRYING/OVERCOATING INFORMATION

	Drying			
	5°C	10°C	23°C	35°C
Touch Dry [ISO]	8hrs	6hrs	3hrs	90mins
Hard Dry [ISO]	18hrs	14hrs	7hrs	4hrs
Pot Life	5hrs	4hrs	3.5hrs	1.5hrs

Overcoated By	Overcoating Substrate Temperature							
	5°C		10°C		23°C		35°C	
	Min	Max	Min	Max	Min	Max	Min	Max
Interline 904	36hrs	35days	30hrs	34days	16hrs	28days	12hrs	14days

APPLICATION AND USE

Preparation

Use in accordance with the standard Global Yacht specifications. All surfaces to be coated should be clean, dry and free from contamination. High pressure fresh water wash or fresh water wash as appropriate, to remove all oil, grease, soluble contaminants and other detrimental foreign matter.

STEEL: Gritblast to Sa 2½. For blasted areas, the primer should be applied before oxidation occurs. If oxidation does occur, the entire area should be reblasted to the specified standard above. Surface defects revealed by the blast cleaning process, should be ground, filled, or treated in the appropriate manner.

REPAIR: Consult your International Paint Representative for specific recommendations.

Hints

Mixing A power agitator should be used to mix both the individual components and the mixed paint.

Thinning Thinning is not recommended. Use International GTA713 or GTA056 (USA) only in exceptional circumstances (max. 5% by volume).

Cleaner International GTA713 or GTA056 (USA).

Airless Spray Tip Size: 0.46-0.58 mm/18-23 thou. Total output fluid pressure at spray tip not less than 2500 psi (176 kg/cm²).

Brush Recommended.

Roller Recommended.

Other Brush or roller application may be suitable for small areas but multiple coats may be needed to achieve specified DFT.

Some Important Points	Apply in good weather. Substrate temperature should be 3°C/5°F above dew point. For optimum application properties bring the material to 21-27°C/70-80°F, unless specifically instructed otherwise, prior to mixing and application.
Compatibility/Substrates	Consult your International Paint Representative for the system best suited for the surface to be protected. When using in grey water tanks, consult the Interline 904 Grey Water Tanks Application Procedures.
Coverage	(Theoretical) - 5.33 (m ² /lt)
Recommended DFT	90 microns dry
Recommended WFT	188 microns wet
Application Methods	Airless Spray, Brush, Roller

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	<p>GENERAL INFORMATION: Exposure to air and extremes of temperature should be avoided. For the full shelf life of this product to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.</p> <p>TRANSPORTATION: The product should be kept in securely closed containers during transport and storage.</p>
Safety	<p>GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.</p> <p>DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.</p> <p>Remainders of Interline 904 cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.</p>

IMPORTANT NOTES *The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*

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Regional Addresses

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